



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when using testers and measuring instruments during a road test	1
2 Identification	2
2.1 Allocation of PR number - brakes	2
3 Technical data	4
3.1 Technical data for brakes	4
4 Brake test	6
4.1 General information	6
4.2 Checking vehicles with front-wheel drive	6
4.3 Checking vehicles with all-wheel drive	6
4.4 Checking parking brake	7
45 - Anti-lock brake system	9
1 General information	9
1.1 Repair instructions for repair work on ABS	9
2 Overview of fitting locations	12
2.1 Overview of fitting locations – ABS/ESP	12
3 Control unit and hydraulic unit	15
3.1 Assembly overview – control unit and hydraulic unit	15
3.2 Removing and installing ABS control unit J104 and ABS hydraulic unit N55	17
3.3 Separating control unit from hydraulic unit	25
3.4 Fitting control unit to hydraulic unit	27
3.5 Connecting brake lines to hydraulic unit	28
4 Sensors	31
4.1 Assembly overview – speed sensor on front axle	31
4.2 Assembly overview – speed sensors on rear axle	32
4.3 Removing and installing speed sensors on front axle G45/G47	33
4.4 Removing and installing speed sensors on rear axle G44/G46	34
4.5 Checking ABS sensor ring	36
4.6 Removing and installing ESP sensor unit G419	37
46 - Brakes - mechanism	38
1 Front brake	38
1.1 Assembly overview – front brake	38
1.2 Removing and installing brake pads	40
1.3 Removing and installing brake caliper	44
2 Rear brake	47
2.1 Assembly overview - rear brakes	47
2.2 Removing and installing brake pads	49
2.3 Removing and installing brake caliper	53
3 Parking brake	55
3.1 Assembly overview - parking brake	55
3.2 Removing and installing control unit for electromechanical parking brake J540	56
3.3 Removing and installing parking brake motor V282/V283	56
4 Brake pedal	59
4.1 Assembly overview – brake pedal	59
4.2 Separating brake pedal from brake servo	60
4.3 Connecting brake pedal to brake servo	62
4.4 Removing and installing brake pedal	63
4.5 Removing and installing mounting bracket	65



47 - Brakes - hydraulics	68
1 Front brake caliper	68
1.1 Assembly overview – front brake caliper	68
1.2 Removing and installing brake caliper piston	69
2 Rear brake caliper	72
2.1 Assembly overview – rear brake caliper	72
2.2 Removing and installing brake caliper piston	73
2.3 Pre-bleeding brake caliper	77
3 Brake servo and brake master cylinder	78
3.1 Assembly overview – brake servo/brake master cylinder	78
3.2 Removing and installing brake light switch	82
3.3 Removing and installing brake master cylinder	84
3.4 Removing and installing brake servo	93
4 Vacuum system	106
4.1 Assembly overview - electric vacuum pump	106
4.2 Assembly overview – vacuum pump	107
4.3 Checking non-return valve	108
4.4 Removing and installing vacuum sender G608	109
4.5 Removing and installing electric vacuum pump	110
4.6 Checking vacuum system	111
5 Brake lines	117
5.1 Connection points	117
5.2 Repairing brake lines	117
6 Hydraulic system	123
6.1 General notes on brake fluid	123
6.2 Pre-bleeding hydraulic system	123
6.3 Bleeding hydraulic system following standard procedure	125
6.4 Subsequent bleeding of hydraulic system	126
6.5 Leak test	127