



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on air conditioning systems	1
1.2 Safety measures when working on vehicles with a start/stop system	1
1.3 Safety precautions when working on the cooling system	1
2 General information	3
2.1 Notes concerning odours in air conditioned vehicles	3
2.2 Notes for vehicles with start-stop system	3
3 Repair instructions	4
3.1 Working on refrigerant circuit	4
3.2 General repair instructions	4
3.3 Refrigerant circuit seals	4
3.4 Checking cooling output	5
3.5 Notes on control motors	6
4 Technical data	12
4.1 Capacities for refrigerant R134a	12
4.2 Refrigerant oil	12
4.3 Oil distribution	12
80 - Heating	14
1 Heating	14
87 - Air conditioning system	15
1 Overview of fitting locations - air conditioning system	15
1.1 Overview of fitting locations - components not located in passenger compartment	15
1.2 Overview of fitting locations - components located in front section of passenger compartment	20
2 Refrigerant circuit	24
2.1 System overview - refrigerant circuit	24
2.2 Assembly overview - condenser	25
2.3 Removing and installing high-pressure sender G65	26
2.4 Removing and installing expansion valve	27
2.5 Removing and installing condenser	29
2.6 Removing and installing desiccant bag or cartridge	31
2.7 Removing and installing evacuating and charging valves on low and high-pressure side	36
3 Air conditioner compressor	38
3.1 Assembly overview - drive unit of air conditioner compressor	38
3.2 Assembly overview - pulley	39
3.3 Removing air conditioning compressor from and installing on bracket	40
3.4 Removing and installing air conditioner compressor	41
3.5 Checking high-pressure safety valve on air conditioner compressor	45
3.6 Removing and installing pulley	46
4 Control motors	48
4.1 Overview of fitting locations – front control motors	48
4.2 Removing and installing temperature flap control motor V68	50
4.3 Removing and installing defroster flap control motor V107	52
4.4 Removing and installing air recirculation flap control motor V113	54
4.5 Removing and installing rear temperature flap control motor V137	55
4.6 Removing and installing left temperature flap control motor V158	56
4.7 Removing and installing right temperature flap control motor V159	58
4.8 Removing and installing fresh air/air recirculation, air flow flap control motor V425	60



4.9	Removing and installing front air distribution flap control motor V426	61
4.10	Removing and installing rear air distribution flap control motor V427 with potentiometer for rear air distribution flap control motor G643	63
4.11	Removing and installing air distribution flap control motor V428	63
5	Front heater and air conditioning unit	64
5.1	Removing and installing auxiliary air heater element Z35	64
5.2	Removing and installing heater and air conditioning unit	65
5.3	Dismantling and assembling heater and air conditioning unit	69
5.4	Removing and installing dust and pollen filter	74
5.5	Removing and installing fresh air blower V2	75
5.6	Removing and installing heat exchanger	76
5.7	Removing and installing evaporator temperature sensor G308	79
5.8	Removing and installing condensation drain	79
5.9	Checking condensation drain	80
5.10	Removing and installing fresh air blower series resistor with overheating fuse N24	81
5.11	Removing and installing glove box cooling	81
6	Rear heater and air conditioning unit	83
6.1	Assembly overview - heater and air conditioning unit	83
6.2	Removing and installing heater and air conditioning unit	84
6.3	Dismantling and assembling heater and air conditioning unit	87
6.4	Removing and installing rear fresh air blower V80	87
6.5	Removing and installing rear fresh air blower control unit J391	88
6.6	Removing and installing heat exchanger	88
7	Air duct	90
7.1	Removing and installing air ducts	90
7.2	Removing and installing forced ventilation for passenger compartment	95
7.3	Checking forced ventilation for passenger compartment	96
7.4	Removing and installing fresh air intake	96
7.5	Removing and installing vents	97
8	Coolant circuit	104
8.1	Checking 2nd heat exchanger switch-off valve N317	104
8.2	Removing and installing 2nd heat exchanger switch-off valve N317	105
9	Operating and display unit	108
9.1	Overview of operating and display unit	108
9.2	Removing and installing operating and display unit	119
10	Other controlling and regulating components	123
10.1	Removing and installing sunlight penetration photosensor G107	123
10.2	Principle of operation of air quality sensor G238	124
10.3	Removing and installing air quality sensor G238	125
10.4	Removing and installing ambient temperature sensor G17	125
10.5	Removing and installing left vent temperature sender G150	126
10.6	Removing and installing right vent temperature sender G151	126
10.7	Removing and installing left footwell vent temperature sender G261	127
10.8	Removing and installing right footwell vent temperature sender G262	127
10.9	Removing and installing rear vent temperature sender G174	128