



Contents

00 - Technical data	1
1 Vehicle identification data	1
1.1 Vehicle identification number	1
2 Safety instructions	3
3 Moulded foam elements	4
4 Galvanized body parts, high- and higher-strength and hot-formed body panels	6
5 Laser welding	8
6 Body panel gaps/shut lines	9
6.1 Body - front	9
6.2 Body - centre	10
6.3 Body - rear	11
7 Body dimensions	12
7.1 Body - front	12
7.2 Body - centre	15
7.3 Body - rear	20
7.4 Floor group - front	21
7.5 Floor group - centre	22
7.6 Floor group - rear	23
8 Alignment bracket set	24
8.1 Overview	24
9 Portal gauge	26
9.1 Overview	26
50 - Body - front	28
1 Renewing engine mounting bracket	28
1.1 Tools	28
1.2 Removing	28
1.3 Installing	30
2 Renewing left console	32
2.1 Tools	32
2.2 Removing	32
2.3 Installing	35
3 Renewing retaining bracket (for subframe)	39
3.1 Tools	39
3.2 Removing	39
3.3 Installing	41
4 Renewing bumper bracket	44
4.1 Tools	45
4.2 Removing	45
4.3 Installing	46
5 Renewing upper wheel housing longitudinal member	48
5.1 Tools	49
5.2 Removing	49
5.3 Installing	51
6 Renewing front wheel housing	56
6.1 Tools	57
6.2 Removing	57
6.3 Installing	61
7 Renewing front longitudinal member	64
7.1 Tools	65



7.2	Removing	65
7.3	Installing	68
8	Renewing front longitudinal member - part section	77
8.1	Tools	78
8.2	Removing	78
8.3	Installing	81
9	Repairing threads for securing subframe	87
9.1	Tools	88
9.2	Contents of thread repair kit	88
9.3	Repairing threads	89
51 - Body - centre		92
1	Renewing roof	92
1.1	Tools	93
1.2	Removing	94
1.3	Installing	97
2	Renewing roof - vehicles with panorama sunroof	109
2.1	Tools	110
2.2	Removing	111
2.3	Installing	114
3	Renewing front roof cross member	125
3.1	Tools	126
3.2	Removing	126
3.3	Installing	127
4	Renewing roof reinforcement	130
4.1	Tools	131
4.2	Removing	131
4.3	Installing	132
5	Renewing rear roof cross member	135
5.1	Tools	136
5.2	Removing	136
5.3	Installing	137
6	Renewing A-pillar	140
6.1	Tools	141
6.2	Removing	142
6.3	Installing	143
7	Renewing A-pillar reinforcement	147
7.1	Tools	148
7.2	Removing	148
7.3	Installing	150
8	Renewing B-pillar	153
8.1	Tools	154
8.2	Removing	154
8.3	Installing	156
9	Renewing B-pillar reinforcement	161
9.1	Tools	162
9.2	Removing	162
9.3	Installing	164
10	Renewing outer side member	172
10.1	Tools	173
10.2	Removing	173
53 - Body - rear		177
1	Renewing rear cross panel	177



1.1	Tools	178
1.2	Removing	178
1.3	Installing	179
1.4	Welding in	180
2	Renewing tail light mounting	182
2.1	Tools	183
2.2	Removing	183
2.3	Installing	184
3	Renewing cross panel member	187
3.1	Tools	188
3.2	Removing	188
3.3	Installing	189
4	Renewing luggage compartment floor	193
4.1	Tools	194
4.2	Removing	194
4.3	Installing	195
5	Renew longitudinal member bracket	198
5.1	Tools	199
5.2	Removing	199
5.3	Installing	200
6	Renewing rear longitudinal member (part section)	202
6.1	Tools	203
6.2	Removing	203
6.3	Installing	204
7	Renewing side panel	207
7.1	Tools	208
7.2	Removing	208
7.3	Installing	210
8	Renewing outer wheel housing liner	214
8.1	Tools	215
8.2	Removing	215
8.3	Installing	216