



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing engine	3
1.2 Securing engine to assembly stand	7
1.3 Notes on installing	7
1.4 Assembly mountings	10
13 - Crankshaft group	12
1 Dismantling and assembling engine	12
1.1 Assembly overview - poly V-belt drive	12
1.2 Removing and installing poly V-belt	14
1.3 Assembly overview - toothed belt drive	15
1.4 Assembly overview - crankcase	17
2 Sealing flanges and flywheel	19
2.1 Assembly overview - sealing flanges and flywheel	19
2.2 Renewing crankshaft oil seal - pulley end	20
2.3 Removing and installing sealing flange - pulley end	22
2.4 Renewing crankshaft sealing flange - flywheel end	25
2.5 Removing and installing drive plate	33
3 Crankshaft	35
3.1 Assembly overview - crankshaft	35
3.2 Crankshaft dimensions	36
4 Pistons and conrods	37
4.1 Assembly overview - pistons and conrods	37
4.2 Separating new conrod	40
4.3 Piston and cylinder dimensions	41
4.4 Checking piston projection at TDC	41
15 - Cylinder head, valve gear	43
1 Cylinder head	43
1.1 Assembly overview - cylinder head	43
1.2 Removing and installing cylinder head cover	46
1.3 Removing, installing and tensioning toothed belt	48
1.4 Removing and installing cylinder head	55
1.5 Checking compression	60
2 Valve gear	63
2.1 Assembly overview - valve gear	63
2.2 Checking valve guides	65
2.3 Renewing valve stem seals	66
2.4 Removing and installing camshaft	68
2.5 Removing and installing camshaft oil seal	72
17 - Lubrication	75
1 Engine oil	75
1.1 Oil capacities	75
1.2 Checking engine oil level	75
2 Parts of lubrication system	76



2.1	Assembly overview - oil pump, sump, balancer shaft module	76
2.2	Removing and installing oil sump	79
2.3	Removing and installing oil pump	81
2.4	Remove balancer shaft module	82
2.5	Renewing spur gear for crankshaft	84
2.6	Installing balancer shaft module	86
3	Oil filter bracket, oil pressure, oil cooler and oil supply line	93
3.1	Assembly overview - oil filter bracket and oil cooler	93
3.2	Assembly overview - oil supply line to turbocharger	94
3.3	Removing and installing oil supply line to turbocharger	94
3.4	Checking oil pressure and oil pressure switch	97
19	Cooling	99
1	Removing and installing parts of cooling system	99
1.1	Assembly overview - parts of cooling system, body side	99
1.2	Assembly overview - cooling system, engine side	101
1.3	Coolant hose schematic diagram	103
1.4	Draining and filling coolant	104
1.5	Removing and installing radiator and fan	107
1.6	Removing and installing coolant pump	109
1.7	Removing and installing thermostat	110
1.8	Checking cooling system for leaks	112
1.9	Checking oil cooler for leaks	113
20	Fuel supply system	116
1	Removing and installing parts of fuel supply system	116
1.1	Safety precautions when working on fuel supply system	117
1.2	Rules for cleanliness	117
1.3	Assembly overview - fuel tank	117
1.4	Assembly overview - fuel filter	120
1.5	Removing and installing fuel cooler	121
1.6	Emptying fuel tank	122
1.7	Removing and installing fuel delivery unit	125
1.8	Removing and installing fuel gauge sender	127
1.9	Checking fuel pump	127
1.10	Checking tandem pump	128
1.11	Removing and installing tandem pump	132
1.12	Assembly overview - accelerator mechanism	134
2	Additive tank	136
2.1	Safety precautions when working on additive tank	136
2.2	Removing and installing additive tank	136
2.3	Assembly overview - additive tank	137
21	Turbocharging/supercharging	140
1	Charge air system with turbocharger	140
1.1	Safety precautions	140
1.2	Rules for cleanliness	141
1.3	Hose connections with quick-release connectors	141
1.4	Assembly overview - turbocharger	141
1.5	Assembly overview - charge air cooling	143
1.6	Checking charge air system for leaks	145
1.7	Charge pressure control hose routing diagram	146
23	Mixture preparation - injection	148
1	Repairing diesel direct injection system	148
1.1	Safety precautions	148



1.2	Rules for cleanliness	149
1.3	General notes on injection	149
1.4	Assembly overview - intake manifold with intake manifold flap motor	149
1.5	Assembly overview - air filter	151
1.6	Assembly overview - unit injector	151
1.7	Removing and installing O-rings for unit injector	152
1.8	Removing and installing unit injector	153
2	Engine control unit	157
2.1	Removing and installing engine control unit	157
26	- Exhaust system	159
1	Removing and installing parts of exhaust system	159
1.1	Exhaust system for vehicles without particulate filter	159
1.2	Exhaust system for vehicles with particulate filter	161
2	Exhaust gas recirculation system	164
2.1	Assembly overview - exhaust gas recirculation	164
28	- Glow plug system	165
1	Checking glow plug system	165
1.1	Characteristics of ceramic glow plugs	165
1.2	Removing, installing and checking ceramic glow pin plugs	165