



Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Engine data	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Removing and installing engine	3
1.2 Notes on removing	4
1.3 Securing engine to assembly stand	6
1.4 Notes on installing	7
1.5 Tightening torques	8
1.6 Assembly mountings	9
1.7 Additional information and removal instructions for vehicles with air conditioner	10
13 - Crankshaft group	11
1 Dismantling and assembling engine	11
1.1 Dismantling and assembling engine	11
1.2 Removing and installing ribbed belt	24
1.3 Removing, installing and tensioning toothed belts	25
2 Removing and installing sealing flanges and flywheel/drive plate	30
2.1 Removing and installing sealing flanges and flywheel/drive plate	30
2.2 Renewing crankshaft oil seal -belt pulley end-	34
2.3 Removing and installing drive plate	37
3 Removing and installing crankshaft	40
3.1 Removing and installing crankshaft	40
3.2 Crankshaft dimensions	42
4 Dismantling and assembling pistons and conrods	43
4.1 Dismantling and assembling pistons and conrods	43
4.2 Piston and cylinder dimensions	49
15 - Cylinder head, Valve gear	50
1 Removing and installing cylinder head	50
1.1 Removing and installing cylinder head	50
1.2 Removing and installing cylinder head	54
1.3 Checking compression pressures	57
2 Servicing valve gear	59
2.1 Servicing valve gear	59
2.2 Reworking valve seats	66
2.3 Replacing camshaft oil seal	68
2.4 Removing and installing camshaft	70
2.5 Checking hydraulic bucket tappets	73
2.6 Checking valve guides	74
2.7 Renewing valve guides	74
2.8 Renewing valve stem seals	76
17 - Lubrication	80
1 Removing and installing parts of the lubrication system	80
1.1 Removing and installing parts of the lubrication system	80
1.2 Checking oil pressure and oil pressure switch	87
19 - Cooling system	89



1	Removing and installing parts of cooling system	89
1.1	Removing and installing parts of cooling system	89
1.2	Parts of cooling system body side	90
1.3	Parts of cooling system - engine side	92
1.4	Coolant hose connection diagram	96
1.5	Dismantling and assembling coolant pump	98
1.6	Draining and filling cooling system	100
1.7	Removing and installing radiator and radiator fan	102
20	Fuel supply system	105
1	Removing and installing parts of fuel supply system	105
1.1	Removing and installing parts of fuel supply system	105
1.2	Removing and installing fuel tank with its attachments and fuel filter	106
1.3	Safety precautions when working on the fuel supply system	113
1.4	Rules for cleanliness	113
1.5	Adjusting throttle cable	113
1.6	Removing and installing fuel delivery unit	115
1.7	Checking fuel pump	117
1.8	Crash fuel shut-off	118
2	Activated charcoal filter system	123
2.1	Activated charcoal filter system	123
2.2	Function	123
2.3	Servicing parts of the activated charcoal filter system	124
2.4	Checking fuel tank breather	126
26	Exhaust system	128
1	Removing and installing parts of exhaust system	128
1.1	Removing and installing parts of exhaust system	128
1.2	Exhaust manifold, front exhaust pipe and catalyst with attachments	128
1.3	Silencer with mountings	130
2	Exhaust gas recirculation system	131
2.1	Exhaust gas recirculation system	131
2.2	Checking exhaust gas recirculation valve (mechanical)	134