



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Gearbox identification</b> .....	<b>1</b>
1.1 Gearbox identification .....	1
1.2 Code letters, gearbox allocation, ratios, capacities .....	2
<b>2 Transmission layout</b> .....	<b>4</b>
2.1 Transmission layout .....	4
<b>3 Calculating overall ratio "i"</b> .....	<b>6</b>
3.1 Calculating overall ratio "i" .....	6
<b>4 General repair instructions</b> .....	<b>6</b>
4.1 General repair instructions .....	6
<b>30 - Clutch</b> .....	<b>9</b>
<b>1 Servicing clutch control</b> .....	<b>9</b>
1.1 Servicing clutch control .....	9
1.2 Assembly overview - Pedal cluster .....	10
1.3 Removing and installing clutch pedal .....	12
1.4 Assembly overview - Hydraulics and clutch release mechanism .....	15
1.5 Removing and installing master cylinder .....	20
1.6 Removing and installing pipe/hose assembly .....	22
1.7 Bleeding clutch system .....	24
<b>2 Servicing clutch</b> .....	<b>25</b>
2.1 Servicing clutch .....	25
<b>34 - Controls, Housing</b> .....	<b>30</b>
<b>1 Servicing gear selector mechanism</b> .....	<b>30</b>
1.1 Servicing gear selector mechanism .....	30
1.2 Servicing gear stick and gear stick housing .....	31
1.3 Removing and installing gear stick and gear stick housing .....	35
1.4 Installing gear stick cover .....	39
1.5 Assembly overview: Removing and installing operating cables .....	40
1.6 Removing and installing operating cables .....	42
1.7 Adjusting gear selector mechanism .....	48
<b>2 Removing and installing gearbox</b> .....	<b>50</b>
2.1 Removing and installing gearbox .....	50
2.2 Removing and installing gearbox - Vehicles with 4 cylinder engine - .....	50
2.3 Removing and installing gearbox - Vehicles with 6 cylinder fuel injection engine - .....	68
<b>3 Checking gearbox oil</b> .....	<b>87</b>
3.1 Checking gearbox oil .....	87
<b>4 Dismantling and assembling gearbox</b> .....	<b>88</b>
4.1 Dismantling and assembling gearbox .....	88
4.2 Modifying gearbox holder 2004 .....	92
4.3 Dismantling and assembling sequence .....	92
<b>5 Servicing gearbox housing and clutch housing</b> .....	<b>99</b>
5.1 Servicing gearbox housing and clutch housing .....	99
<b>6 Dismantling and assembling gearbox selector mechanism</b> .....	<b>107</b>
6.1 Dismantling and assembling gearbox selector mechanism .....	107
<b>7 Dismantling and assembling internal selectors</b> .....	<b>111</b>
7.1 Dismantling and assembling internal selectors .....	111
<b>35 - Gears, Shafts</b> .....	<b>112</b>
<b>1 Dismantling and assembling input shaft</b> .....	<b>112</b>
1.1 Dismantling and assembling input shaft .....	112



<b>2</b>	<b>Adjusting input shaft</b> .....	<b>121</b>
2.1	Adjusting input shaft .....	121
<b>3</b>	<b>Dismantling and assembling output shaft (pinion shaft)</b> .....	<b>124</b>
3.1	Dismantling and assembling output shaft (pinion shaft) .....	124
<b>4</b>	<b>Adjusting output shaft</b> .....	<b>137</b>
4.1	Adjusting output shaft .....	137
<b>39</b>	<b>- Final drive, Differential rear</b> .....	<b>140</b>
<b>1</b>	<b>Removing and installing oil seals for drive shafts</b> .....	<b>140</b>
1.1	Removing and installing oil seals for drive shafts .....	140
<b>2</b>	<b>Dismantling and assembling differential</b> .....	<b>145</b>
2.1	Dismantling and assembling differential .....	145
<b>3</b>	<b>Adjustment overview</b> .....	<b>154</b>
3.1	Adjustment overview .....	154
<b>4</b>	<b>Adjusting differential</b> .....	<b>154</b>
4.1	Adjusting differential .....	154