



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Gearbox identification	1
1.2 Code letters, assembly allocation, ratios, filling quantities	2
2 General information on power take-off	4
2.1 General information on power take-off	4
2.2 Function	4
2.3 Operation	5
2.4 Retrofit installation	5
2.5 Selector mechanism	6
3 General repair instructions	8
3.1 General repair instructions	8
34 - Controls, Housing	10
1 Removing and installing gearbox with power take-off	10
1.1 Removing and installing gearbox with power take-off	10
2 Checking gearbox oil	17
2.1 Checking gearbox oil	17
3 Dismantling and assembling power take-off with flange	19
3.1 Dismantling and assembling power take-off with flange	19
3.2 Gearbox overview	19
3.3 Dismantling and assembling flange, power take-off shaft, driver and selector mechanism ..	21
3.4 Assembly sequence	27
3.5 Adjusting axial play of driver	43
4 Dismantling and assembling power take-off shaft	45
4.1 Dismantling and assembling power take-off shaft	45
4.2 Assembly overview	48
4.3 Adjust power take-off shaft	55
5 Replacing seal for power take-off flange	58
5.1 Replacing seal for power take-off flange	58
6 Dismantling and assembling power take-off without flange	62
6.1 Dismantling and assembling power take-off without flange	62
6.2 Gearbox overview	62
6.3 Detaching and attaching driver and selector mechanism	64
6.4 Assembly sequence	69
6.5 Adjust axial play of driver	81
7 Servicing gearbox housing (with power take-off)	84
7.1 Servicing gearbox housing (with power take-off)	84
8 Removing and installing ratio unit of power take-off	89
8.1 Removing and installing ratio unit of power take-off	89
8.2 Bleed hydraulic system of power take-off	94
9 Removing and installing valve for power take-off (N254)	96
9.1 Removing and installing valve for power take-off (N254)	96

