



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Explanation of symbols</b>	<b>1</b>
1.1 Sanding	1
1.2 Seam sealing	1
1.3 Cavity sealing	3
<b>2 Paint structure</b>	<b>4</b>
2.1 Structure of factory finish, cathodic dip primer	4
2.2 Structure of factory finish, surfacer	5
2.3 Structure of factory finish, base coat	6
2.4 Structure of factory finish, clear coat	7
<b>3 Areas exposed to stone chipping</b>	<b>8</b>
3.1 Body areas exposed to stone chipping	8
<b>4 Masked sectors</b>	<b>9</b>
4.1 Masking areas, front body	9
4.2 Masking areas, body, centre	18
4.3 Masking areas, rear body	19
<b>5 Seam sealing</b>	<b>27</b>
5.1 Seam seals, front body	27
5.2 Seam seals, centre body	35
5.3 Seam seals, rear body	41
<b>6 Underseal</b>	<b>53</b>
6.1 Undersealed areas, body overview indicating differing coat thicknesses	53
6.2 Undersealed areas	54
<b>7 Cavity sealing</b>	<b>59</b>
7.1 Cavity sealing, overview of body	59
7.2 Cavity sealing, body at front and centre	60
7.3 Cavity sealing, body at rear	61