



Contents

00 - Technical data	1
1 Vehicle identification data	1
1.1 Identification plate	1
1.2 Vehicle data plate	1
1.3 Vehicle identification number	1
2 Body dimensions	2
2.1 Floor group - front	2
2.2 Floor group - rear	4
2.3 Body - front	5
2.4 Body - centre	6
2.5 Body - rear	7
3 Alignment jig	8
3.1 Front overview	8
3.2 Rear overview	9
3.3 Alignment jig anchorages (dropside, double cab)	13
50 - Body - front	15
1 Renewing front wheel housing cover - partial renewal	15
1.1 Removing	15
2 Renewing wing	19
2.1 Removing	19
3 Renewing front wheel housing - partial renewal	21
3.1 Removing	21
4 Renewing front outer longitudinal member	23
4.1 Removing	23
5 Renewing front inner longitudinal member - partial renewal	25
5.1 Removing	25
6 Renewing forward section of front longitudinal member - partial renewal	30
6.1 Removing	30
51 - Body - centre	33
1 Renewing side panel - partial renewal (panel van)	33
1.1 Removing	33
2 Renewing side panel - partial renewal (Kombi)	38
2.1 Removing	38
3 Renewing roof	41
3.1 Removing	41
4 Renewing roof (dropside)	43
4.1 Removing	43
5 Renewing roof (double cab)	45
5.1 Removing	45
6 Renewing roof (high roof)	47
6.1 Removing high roof	47
6.2 Installing high roof	49
7 Renewing rear roof frame	51
7.1 Removing	51
8 Renewing rear panel (dropside / double cab)	55
8.1 Removing	55
9 Renewing step	58
9.1 Removing	59



10	Renewing outer side panel - partial renewal (panel van)	62
10.1	Removing	62
10.2	Partial renewal	63
11	Renewing outer side panel - partial renewal (Kombi)	69
11.1	Removing	69
12	Renewing front outer side panel - partial renewal (panel van)	74
12.1	Removing	74
12.2	Partial renewal	75
13	Renewing front outer side panel - partial renewal (Kombi)	81
13.1	Removing	81
14	Renewing side panel on sliding door side- partial renewal (panel van)	85
14.1	Removing	85
14.2	Partial renewal	86
15	Renewing side panel on sliding door side- partial renewal (Kombi)	92
15.1	Removing	92
16	Renewing hinge pillar - partial renewal	96
16.1	Removing	97
17	Renewing lock pillar (corner panel) - partial renewal	101
17.1	Removing	101
53 - Body - rear		104
1	Renewing rear cross panel with lock plate - partial renewal	104
1.1	Removing	104
2	Renewing tail light mounting - partial renewal	106
2.1	Removing	106
3	Renewing rear cross panel (dropside / double cab)	108
3.1	Removing	108
4	Renewing rear longitudinal member - partial renewal (dropside / double cab)	110
4.1	Removing	110
5	Renewing cross member (dropside / double cab)	112
5.1	Removing	112
6	Renewing cross member (dropside / double cab)	114
6.1	Removing	114