

Contents

00 - Technical data	1
1 Engine number/engine data	1
2 Safety precautions	2
2.1 Working on the fuel system	2
2.2 Working on the cooling system	3
2.3 Working on vehicles with start/stop system	3
2.4 Using testers and measuring instruments during a road test	4
2.5 Safety precautions when working on the exhaust system	4
3 General repair instructions	5
3.1 Rules for cleanliness when working on fuel supply system, injection system and turbocharger	5
3.2 Checking for leaks in the fuel system	5
3.3 Bolts/nuts	6
3.4 Identification plates	6
3.5 Use of impact wrenches	6
3.6 Foreign material in engine	7
3.7 Contact corrosion	7
3.8 Routing and attachment of pipes, hoses and wiring	7
3.9 Installing radiators, condensers and charge air coolers	8
3.10 Checking vacuum system	8
10 - Removing and installing engine	9
1 Removing engine	9
2 Separating engine and manual gearbox	42
3 Separating engine and dual clutch gearbox	45
4 Securing engine to engine and gearbox support	48
5 Installing engine	50
6 Assembly mountings	56
6.1 Assembly overview - assembly mountings	56
6.2 Checking adjustment of assembly mountings	59
6.3 Adjusting assembly mountings	61
13 - Crankshaft group	68
1 Cylinder block (pulley end)	68
1.1 Assembly overview - poly V-belt drive, vehicles without air conditioner compressor	68
1.2 Removing and installing poly V-belt - vehicles without air conditioner compressor	70
1.3 Assembly overview - poly V-belt drive, vehicles with air conditioner compressor and tensioner	71
1.4 Removing and installing poly V-belt - vehicles with air conditioner compressor and tensioner	74
1.5 Removing and installing tensioner for poly V-belt	76
1.6 Assembly overview - poly V-belt drive, vehicles with air conditioner compressor and tensioning roller	78
1.7 Removing and installing poly V-belt - vehicles with air conditioner compressor and tensioning roller	81
1.8 Removing and installing vibration damper	83
1.9 Removing and installing bracket for ancillaries	84
1.10 Assembly overview - sealing flange (pulley end)	88
1.11 Renewing crankshaft oil seal (pulley end)	90
1.12 Removing and installing sealing flange (pulley end)	92
2 Cylinder block (gearbox end)	97
2.1 Assembly overview - dual-mass flywheel and sealing flange (gearbox end)	97
2.2 Removing and installing dual-mass flywheel	98



2.3	Renewing sealing flange (gearbox end)	100
3	Crankshaft	110
3.1	Assembly overview - crankshaft	110
3.2	Crankshaft dimensions	111
3.3	Measuring axial clearance of crankshaft	112
3.4	Measuring radial clearance of crankshaft	113
3.5	Extracting and driving in needle bearing for crankshaft	113
3.6	Pulling spur gear off crankshaft and shrink-fitting new spur gear	115
4	Pistons and conrods	120
4.1	Assembly overview - pistons and conrods	120
4.2	Measuring piston projection at "TDC"	126
4.3	Piston and cylinder dimensions	128
4.4	Measuring radial clearance of conrods	128
15	- Cylinder head, valve gear	130
1	Toothed belt drive	130
1.1	Assembly overview - toothed belt	130
1.2	Removing and installing toothed belt	133
2	Cylinder head	153
2.1	Assembly overview - cylinder head cover	153
2.2	Removing and installing cylinder head cover	155
2.3	Assembly overview - cylinder head	158
2.4	Removing and installing cylinder head	161
2.5	Checking compression	179
3	Valve gear	181
3.1	Assembly overview - valve gear	181
3.2	Measuring axial clearance of camshafts	183
3.3	Measuring radial clearance of camshafts	184
3.4	Renewing camshaft oil seal	185
3.5	Removing and installing camshafts	189
3.6	Renewing valve stem oil seals with cylinder head installed	197
3.7	Renewing valve stem oil seals with cylinder head removed	201
3.8	Valve dimensions	206
3.9	Reworking valve seats	206
3.10	Checking valve guides	206
3.11	Checking valves	207
17	- Lubrication	208
1	Oil pump, sump, balance shaft module	208
1.1	Assembly overview - oil pump, sump, balance shaft module	208
1.2	Removing and installing oil level and oil temperature sender G266	213
1.3	Removing and installing sump	214
1.4	Removing and installing oil pump	220
1.5	Removing balance shaft module	222
1.6	Installing a new balance shaft module	223
1.7	Re-installing a used balance shaft module	228
2	Oil filter bracket and engine oil cooler	231
2.1	Assembly overview - oil filter bracket and engine oil cooler	231
2.2	Removing and installing oil filter bracket with engine oil cooler	234
2.3	Removing and installing oil pressure switch F1	239
2.4	Checking oil pressure switch F1	241
2.5	Checking oil pressure	242
2.6	Engine oil	243
2.7	Checking oil level	243

19 - Cooling	244
1 Cooling system	244
1.1 Connection diagrams - coolant hoses, vehicles with engine codes CBAA, CBAB, CBBB	244
1.2 Connection diagram - coolant hoses, vehicles with engine code CBEA	246
1.3 Removing and installing engine preheating element Z97 - vehicles with engine code CBEA	250
1.4 Draining and filling cooling system	251
1.5 Checking cooling system for leaks	261
2 Coolant pump and thermostat	265
2.1 Assembly overview - coolant pump and thermostat	265
2.2 Removing and installing coolant pump	266
2.3 Removing and installing thermostat	266
2.4 Checking thermostat	269
2.5 Removing and installing 4/2-way valve	269
3 Coolant pipes, coolant temperature senders, pump for exhaust gas recirculation cooler	272
3.1 Assembly overview - coolant pipes, coolant temperature senders, pump for exhaust gas recirculation cooler	272
3.2 Removing and installing coolant temperature sender G62	274
3.3 Removing and installing radiator outlet coolant temperature sender G83 - vehicles with engine codes CBAA, CBAB, CBBB	276
3.4 Removing and installing radiator outlet coolant temperature sender G83 - vehicles with engine code CBEA	278
3.5 Removing and installing pump for exhaust gas recirculation cooler V400	279
3.6 Removing and installing coolant pipe (front)	282
3.7 Removing and installing coolant pipe (left-side)	287
3.8 Removing and installing coolant pipe (right-side)	291
4 Radiator and radiator fans	295
4.1 Assembly overview - radiator and radiator fans	295
4.2 Removing and installing radiator	297
4.3 Removing and installing radiator cowl	299
4.4 Removing and installing radiator fans V7 and V177	302
21 - Turbocharging/supercharging	303
1 Turbocharger - vehicles with engine codes CBAA, CBAB, CBBB	303
1.1 Diagram of vacuum connections	303
1.2 Assembly overview - turbocharger	304
1.3 Removing and installing turbocharger	306
1.4 Renewing vacuum unit with position sender for charge pressure positioner G581	312
2 Turbocharger - vehicles with engine code CBEA	320
2.1 Diagram of vacuum connections	320
2.2 Assembly overview - turbocharger	321
2.3 Removing and installing turbocharger	324
2.4 Renewing vacuum unit with position sender for charge pressure positioner G581	331
3 Charge air cooling	339
3.1 Assembly overview - charge air cooler	339
3.2 Removing and installing charge pressure sender G31 / intake air temperature sender G42	342
3.3 Removing and installing charge air cooler	344
3.4 Checking charge air system for leaks	345
26 - Exhaust system	349
1 Silencers - vehicles with engine codes CBAA, CBAB, CBBB	349
1.1 Assembly overview - silencers	349
1.2 Removing and installing particulate filter	352
1.3 Renewing flexible joint	361
1.4 Separating centre and rear silencers	362



1.5	Stress-free alignment of exhaust system	364
1.6	Aligning tailpipes	364
1.7	Checking exhaust system for leaks	365
2	Exhaust gas temperature regulation - vehicles with engine codes CBAA, CBAB, CBBB	366
2.1	Assembly overview - exhaust gas temperature regulation	366
2.2	Removing and installing exhaust gas temperature sender 1 G235	368
2.3	Removing and installing exhaust gas temperature sender 3 G495	369
2.4	Removing and installing exhaust gas temperature sender 4 G648	371
3	Exhaust gas recirculation system - vehicles with engine codes CBAA, CBAB, CBBB	374
3.1	Diagram of vacuum connections	374
3.2	Assembly overview - exhaust gas recirculation with exhaust gas recirculation cooler	374
3.3	Removing and installing exhaust gas recirculation valve N18 with exhaust gas recirculation potentiometer G212	376
3.4	Checking exhaust gas recirculation cooler change-over	379
3.5	Removing and installing exhaust gas recirculation cooler	379
3.6	Checking exhaust gas recirculation cooler for leaks	383
4	Cleaning exhaust gas recirculation system - vehicles with engine codes CBAA, CBAB, CBBB	389
4.1	Starting cleaning procedure for exhaust gas recirculation system	389
5	Silencer - vehicles with engine code CBEA	398
5.1	Assembly overview - particulate filter and NOx storage catalytic converter	398
5.2	Exhaust flap control unit J883 with trap catalytic converter - exploded view	400
5.3	Assembly overview - centre silencer	402
5.4	Installation position of clamps on exhaust system	402
5.5	Wire routing on exhaust system components	404
5.6	Removing and installing particulate filter	405
5.7	Removing and installing NOx storage catalytic converter	411
5.8	Removing and installing exhaust flap control unit J883	413
5.9	Removing and installing ammonia trap	413
5.10	Removing and installing centre silencer	414
5.11	Stress-free alignment of exhaust system	415
5.12	Aligning tailpipe	415
5.13	Checking exhaust system for leaks	416
6	Exhaust gas temperature regulation - vehicles with engine code CBEA	417
6.1	Assembly overview - exhaust gas temperature regulation	417
6.2	Removing and installing exhaust gas temperature sender 1 G235	420
6.3	Removing and installing exhaust gas temperature sender 2 G448	421
6.4	Removing and installing exhaust gas temperature sender 3 G495	423
6.5	Removing and installing exhaust gas temperature sender 4 G648	426
7	Exhaust gas recirculation system - vehicles with engine code CBEA	429
7.1	Diagram of vacuum connections	429
7.2	Assembly overview - exhaust gas recirculation with exhaust gas recirculation cooler	429
7.3	Removing and installing filter	431
7.4	Removing and installing housing with exhaust gas recirculation cooler	433
7.5	Removing and installing exhaust gas recirculation control motor 2 V339	436
7.6	Removing and installing exhaust gas recirculation temperature sensor G98	438
7.7	Assembly overview - exhaust gas recirculation control motor V338 with exhaust gas recirculation potentiometer G212	440
7.8	Removing and installing exhaust gas recirculation control motor V338 with exhaust gas recirculation potentiometer G212	441