



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Vehicle identification data</b>	<b>1</b>
1.1 Vehicle chassis number (VIN) - location	1
1.2 Destructive labels (only for Brazil) - VIS	1
1.3 Destructible labels (only for Brazil) - VIS - replacement	2
1.4 Labels on front end - location	2
1.5 Body nameplate	3
1.6 Chassis number - anti-corrosion protection	4
<b>2 Zinc-coated body parts</b>	<b>5</b>
<b>3 High-strength body plat</b>	<b>6</b>
3.1 Front section	6
3.2 Central Part (Gol and Voyage)	7
3.3 Central Part (Saveiro)	8
3.4 Rear part (Gol and Voyage)	9
3.5 Rear part (Saveiro)	10
<b>4 Foam parts/support</b>	<b>11</b>
<b>5 Body clearance dimensions</b>	<b>14</b>
5.1 Front body section	14
5.2 Front body section (Saveiro)	17
5.3 Rear body section (Gol)	19
5.4 Rear body section (Voyage)	21
5.5 Rear body section (Saveiro - extended cab)	24
<b>6 Body dimensions</b>	<b>27</b>
6.1 Body - front section	28
6.2 Body - central section (Gol and Voyage)	36
6.3 Body - central section (Saveiro)	42
6.4 Body - rear section (Gol)	47
6.5 Body - rear section (Voyage)	50
6.6 Body - rear section (Saveiro Extended cab)	55
6.7 Body - rear section (Saveiro Single cab)	57
6.8 Body - rear section (Saveiro Extended and single cab)	60
6.9 Body - lower front section	61
6.10 Body - central lower section (Gol and Voyage)	65
6.11 Body - central lower section (Saveiro)	67
6.12 Body - Rear lower section (Gol)	69
6.13 Body - rear lower section (Voyage)	72
6.14 Body - rear lower section (Saveiro)	74
<b>50 - Body - Front section</b>	<b>76</b>
<b>1 Engine support (engine support, right side) - replace</b>	<b>76</b>
1.1 Tools	76
1.2 Remove	77
1.3 Install	77
<b>2 Suspension wedges (Saveiro ► BP055162) - replace</b>	<b>79</b>
2.1 Tools	79
2.2 Remove	80
2.3 Install	80
<b>3 Hinge support - replace</b>	<b>82</b>
3.1 Tools	82
3.2 Remove	83
3.3 Install	83
<b>4 Wheel case (upper part) - replace</b>	<b>86</b>



4.1	Tools	86
4.2	Remove	86
4.3	Install	87
<b>5</b>	<b>Wheel housing reinforcement - replace</b>	<b>90</b>
5.1	Tools	90
5.2	Remove	91
5.3	Install	92
<b>6</b>	<b>Front wheel arch - replace</b>	<b>94</b>
6.1	Tools	94
6.2	Remove	94
6.3	Install	95
<b>7</b>	<b>Front wheel housing - partial part - replace</b>	<b>98</b>
7.1	Tools	98
7.2	Remove	98
7.3	Install	99
<b>8</b>	<b>Front longitudinal member - replace</b>	<b>102</b>
8.1	Tools	102
8.2	Remove	103
8.3	Install	103
<b>9</b>	<b>Front longitudinal member - partial part - replace</b>	<b>105</b>
9.1	Tools	105
9.2	Remove	106
9.3	Install	106
<b>10</b>	<b>Fastening support for the front panel - replace</b>	<b>108</b>
10.1	Tools	108
10.2	Remove	109
10.3	Install	109
<b>11</b>	<b>Threads of the assembly mounting fastening points - repair</b>	<b>111</b>
11.1	Thread - repair by inserting new thread	113
<b>51 - Body - central section</b>		<b>115</b>
<b>1</b>	<b>Roof (Gol) - replace</b>	<b>115</b>
1.1	Remove	115
1.2	Install	116
<b>2</b>	<b>Roof (Voyage) - replace</b>	<b>119</b>
2.1	Remove	119
2.2	Install	120
<b>3</b>	<b>Roof (Saveiro - extended cab) - replace</b>	<b>123</b>
3.1	Remove	123
3.2	Install	124
<b>4</b>	<b>Roof (Saveiro - single cab) - replace</b>	<b>128</b>
4.1	Remove	128
4.2	Install	129
<b>5</b>	<b>Front roof cross member - replace</b>	<b>133</b>
5.1	Tools	133
5.2	Remove	133
5.3	Install	134
<b>6</b>	<b>Roof reinforcement - replace</b>	<b>136</b>
6.1	Tools	136
6.2	Remove	136
6.3	Welding	137
<b>7</b>	<b>Rear roof cross member (Gol) - replace</b>	<b>139</b>
7.1	Tools	139



7.2	Remove .....	139
7.3	Install .....	141
<b>8</b>	<b>Rear roof cross member (Voyage) - replace .....</b>	<b>142</b>
8.1	Tools .....	142
8.2	Remove .....	142
8.3	Install .....	144
<b>9</b>	<b>Rear roof cross member (Saveiro - single cab) - replace .....</b>	<b>145</b>
9.1	Tools .....	145
9.2	Remove .....	145
9.3	Install .....	147
<b>10</b>	<b>Rear roof cross member (Saveiro - extended cab) - replace .....</b>	<b>149</b>
10.1	Tools .....	149
10.2	Remove .....	149
10.3	Install .....	151
<b>11</b>	<b>Pillar A - replace .....</b>	<b>153</b>
11.1	Tools .....	153
11.2	Remove .....	154
11.3	Install .....	155
<b>12</b>	<b>Internal section of A pillar - replace .....</b>	<b>158</b>
12.1	Tools .....	158
12.2	Remove .....	159
12.3	Install .....	160
<b>13</b>	<b>Pillar B - external section (Gol and Voyage) - replace .....</b>	<b>163</b>
13.1	Tools .....	163
13.2	Remove .....	164
13.3	Install .....	165
<b>14</b>	<b>Pillar B - internal section (Gol and Voyage) - replace .....</b>	<b>167</b>
14.1	Tools .....	167
14.2	Remove .....	167
14.3	Install .....	169
<b>15</b>	<b>Pillar B - internal section (Saveiro - extended cab) - replace .....</b>	<b>171</b>
15.1	Tools .....	171
15.2	Remove .....	171
15.3	Install .....	173
<b>16</b>	<b>Pillar C - internal section (Saveiro - extended cab) - replace .....</b>	<b>174</b>
16.1	Tools .....	174
16.2	Remove .....	174
16.3	Install .....	176
<b>17</b>	<b>External side panel reinforcement (Saveiro) - replace .....</b>	<b>177</b>
17.1	Tools .....	177
17.2	Remove .....	177
17.3	Install .....	178
<b>18</b>	<b>Lower Longitudinal member - external section (Gol and Voyage) - replace .....</b>	<b>180</b>
18.1	Tools .....	180
18.2	Remove .....	181
18.3	Install .....	182
<b>19</b>	<b>Lower longitudinal member reinforcement (Gol and Voyage) - replace .....</b>	<b>185</b>
19.1	Tools .....	185
19.2	Remove .....	185
19.3	Install .....	186
<b>20</b>	<b>Floor - partial part - replace .....</b>	<b>189</b>
20.1	Tools .....	189
20.2	Remove .....	190



20.3	Install	192
<b>53</b>	<b>Body - Rear section</b>	<b>196</b>
<b>1</b>	<b>Rear panel (with rear cross member - Gol) - replace</b>	<b>196</b>
1.1	Tools	196
1.2	Remove	197
1.3	Install	198
<b>2</b>	<b>Rear panel (with rear cross member - Voyage) - replace</b>	<b>201</b>
2.1	Tools	201
2.2	Remove	202
2.3	Install	204
<b>3</b>	<b>Rear cross member (Gol) - replace</b>	<b>208</b>
3.1	Tools	208
3.2	Remove	209
3.3	Install	209
<b>4</b>	<b>Luggage compartment floor complement reinforcement (Voyage) - replace</b>	<b>212</b>
4.1	Tools	212
4.2	Remove	212
4.3	Install	213
<b>5</b>	<b>Bucket floor reinforcement (Saveiro) - replace</b>	<b>215</b>
5.1	Tools	215
5.2	Remove	215
5.3	Install	216
<b>6</b>	<b>Tail light housing (Gol) - replace</b>	<b>219</b>
6.1	Tools	219
6.2	Remove	219
6.3	Install	220
<b>7</b>	<b>Tail light housing (Voyage) - replace</b>	<b>223</b>
7.1	Tools	223
7.2	Remove	223
7.3	Install	224
<b>8</b>	<b>Tail light housing (Saveiro) - replace</b>	<b>227</b>
8.1	Tools	227
8.2	Remove	227
8.3	Install	228
<b>9</b>	<b>Luggage compartment floor (partial - Gol) - replace</b>	<b>231</b>
9.1	Tools	231
9.2	Remove	231
9.3	Install	233
<b>10</b>	<b>Luggage compartment floor complement (Voyage) - replace</b>	<b>235</b>
10.1	Tools	235
10.2	Remove	235
10.3	Install	237
<b>11</b>	<b>Rear longitudinal member (partial part - Gol) - replace</b>	<b>239</b>
11.1	Tools	239
11.2	Remove	239
11.3	Install	240
<b>12</b>	<b>Rear longitudinal member (partial part - Voyage) - replace</b>	<b>243</b>
12.1	Tools	243
12.2	Remove	243
12.3	Install	244
<b>13</b>	<b>Rear longitudinal member (partial part - Saveiro) - replace</b>	<b>246</b>
13.1	Tools	246
13.2	Remove	246



13.3	Install .....	247
<b>14</b>	<b>Side panel (partial part - Gol) - replace .....</b>	<b>249</b>
14.1	Tools .....	249
14.2	Remove .....	250
14.3	Install .....	251
<b>15</b>	<b>Side panel (partial part - Voyage) - replace .....</b>	<b>255</b>
15.1	Tools .....	255
15.2	Remove .....	256
15.3	Install .....	258
<b>16</b>	<b>Side panel (partial part - Saveiro - Extended cab) - replace .....</b>	<b>262</b>
16.1	Tools .....	262
16.2	Remove .....	263
16.3	Install .....	265
<b>17</b>	<b>Side panel (partial part - Saveiro - Extended cab) - replace .....</b>	<b>270</b>
17.1	Tools .....	270
17.2	Remove .....	271
17.3	Install .....	273
<b>18</b>	<b>Spare wheel housing (Gol and Voyage) - replace .....</b>	<b>278</b>
18.1	Tools .....	278
18.2	Remove .....	279
18.3	Install .....	280
<b>19</b>	<b>Cargo compartment floor (partial - Saveiro) - replace .....</b>	<b>282</b>
19.1	Tools .....	282
19.2	Remove .....	283
19.3	Install .....	284